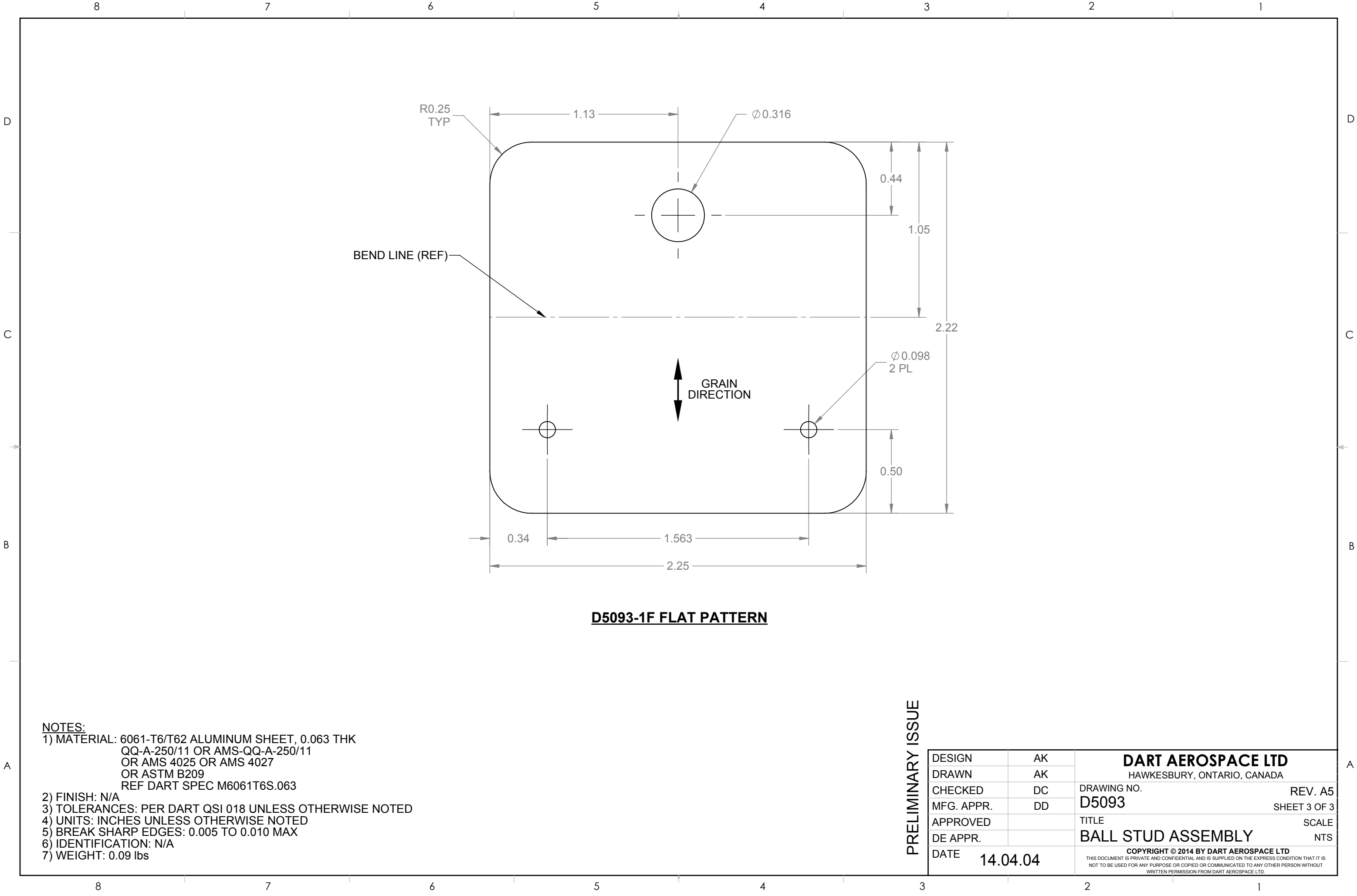


**D5093-1 BRACKET**

**NOTES:**  
1) MATERIAL: MADE FROM D5093-1F  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "BLACK" (4.3.5.7) PER DART QSI 005 4.3  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION:N/A  
7) WEIGHT: 0.09 lbs

PRELIMINARY ISSUE

DESIGN	AK	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	DC	DRAWING NO.	REV. A5
MFG. APPR.	DD	<b>D5093</b>	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>BALL STUD ASSEMBLY</b>	NTS
DATE	<b>14.04.04</b>	<small><b>COPYRIGHT © 2014 BY DART AEROSPACE LTD</b> THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



**NOTES:**  
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THK  
QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027  
OR ASTM B209  
REF DART SPEC M6061T6S.063  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.09 lbs

PRELIMINARY ISSUE

DESIGN	AK	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	DC	DRAWING NO. <b>D5093</b>	REV. A5
MFG. APPR.	DD		SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>BALL STUD ASSEMBLY</b>	NTS
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